

5/12

SLIT

DART AEROSPACE LTD	Work Order:	22468 B
Description: Arm Weldment	Part Number:	D3379-041
<i>C R 05.08.22</i>		
Dwg: D3379 Rev. A page 1	Qty:	20 10/11
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	<i>HP</i>	05.02.16	20 11												
2	MFA	Assemble and weld using welding Jig DT8764 as per Dwg D3379 Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3379-043</td> <td>Lever Assembly</td> <td>141634</td> </tr> <tr> <td>1</td> <td>D3379-1</td> <td>Support</td> <td>722126</td> </tr> </tbody> </table> Identify as D3379-041	Qty	Part Number	Description	Batch	1	D3379-043	Lever Assembly	141634	1	D3379-1	Support	722126			
Qty	Part Number	Description	Batch														
1	D3379-043	Lever Assembly	141634														
1	D3379-1	Support	722126														
3	QC5	Inspect work to Step 2															
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Mask holes															
5	QC3	Inspect Powder Coat															
6	ST	Identify and Stock															
7	AC	Cost / part															
8	DC	Close W/O Inspect Level 21															

Cancel B

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

closed HP 05/08/24

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

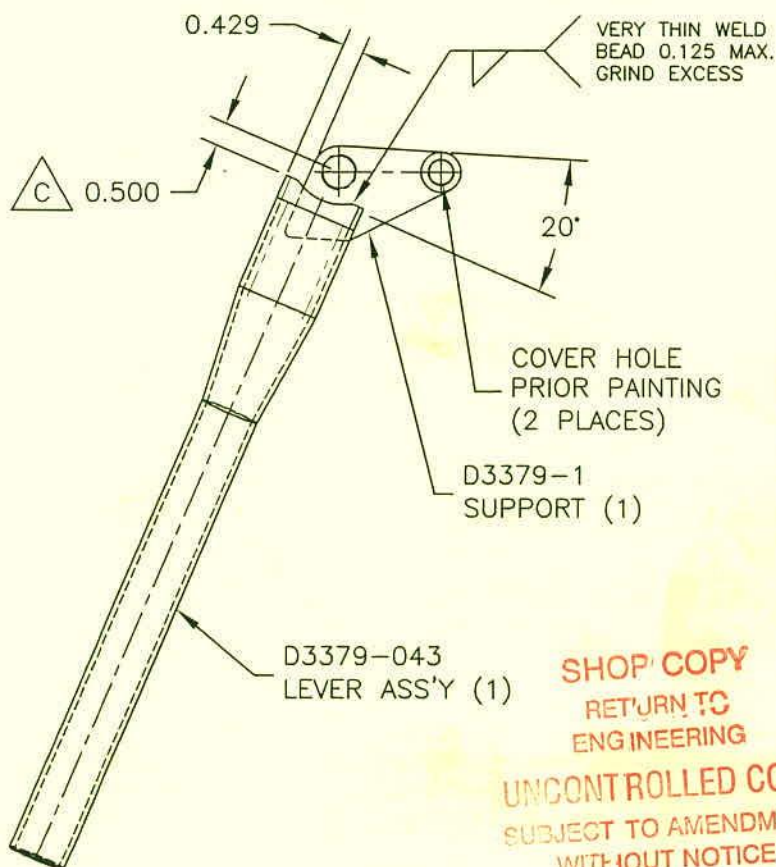
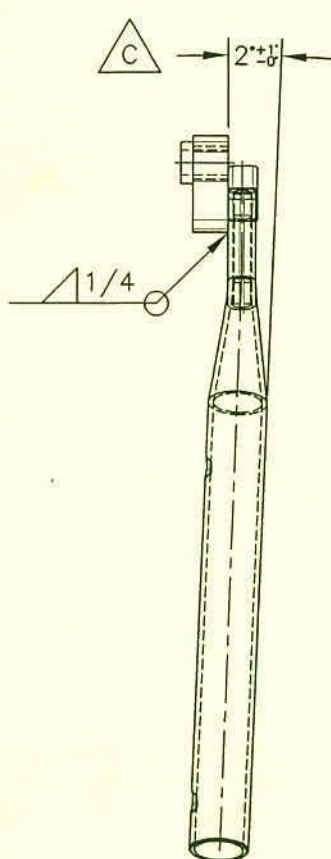
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN 13	DRAWN BY JE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 13	APPROVED [Signature]	DRAWING NO. D3379	REV. C SHEET 1 OF 4
DATE 05.05.27		TITLE ARM WELDMENT	SCALE 1:1
A	04.12.13	NEW ISSUE	
B	05.02.25	RE-DESIGN D3379-5	
C	05.05.27	2" WAS 4"; UPDATE DIMENSIONS	

RELEASED
[Signature]
05/05/05



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WORK ORDER
NOB 22468B

D3379-041 ARM WELDMENT

NOTES:

- 1) POSITION PARTS AS PER JIG D3379-041T1
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT FIRE RED (REF 4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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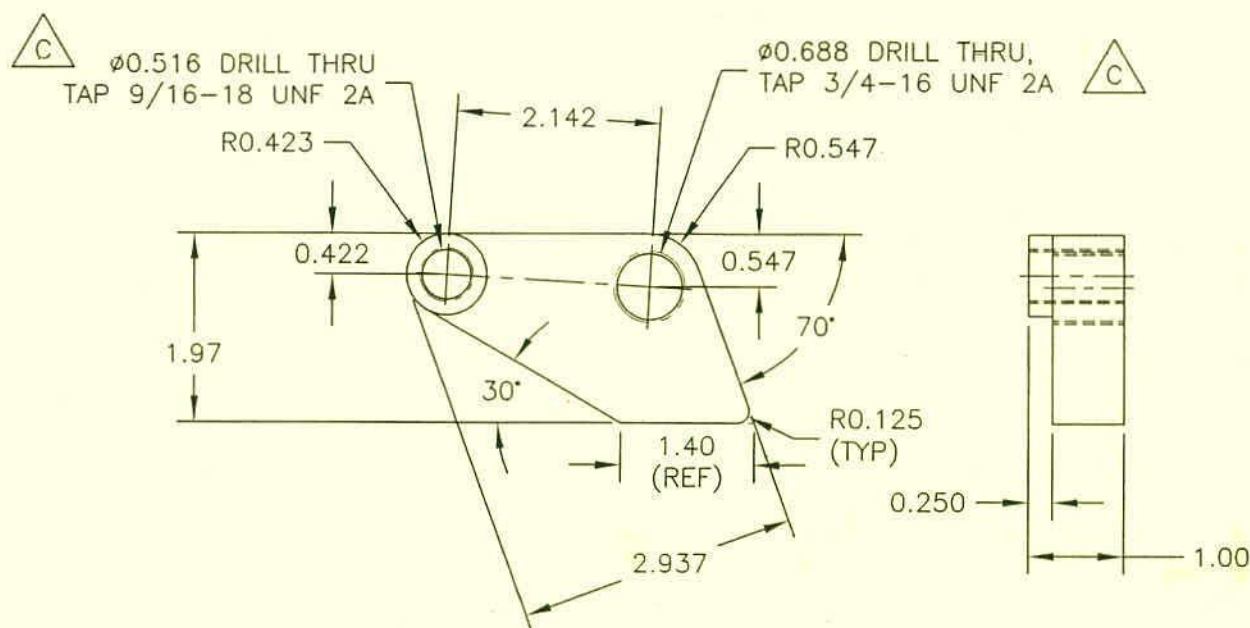
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1940



DESIGN 15	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 15	APPROVED [Signature]	DRAWING NO. D3379	REV. C SHEET 2 OF 4
DATE 05.05.27		TITLE ARM WELDMENT	SCALE 1:2

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05/07/05



D3379-1 SUPPORT

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NO. B22468B

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40.21, 38W/44W/50W/60W/70W, 1.000 STEEL (REF. DART SPEC. M1010-B1.000x02.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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JAN 10 1904

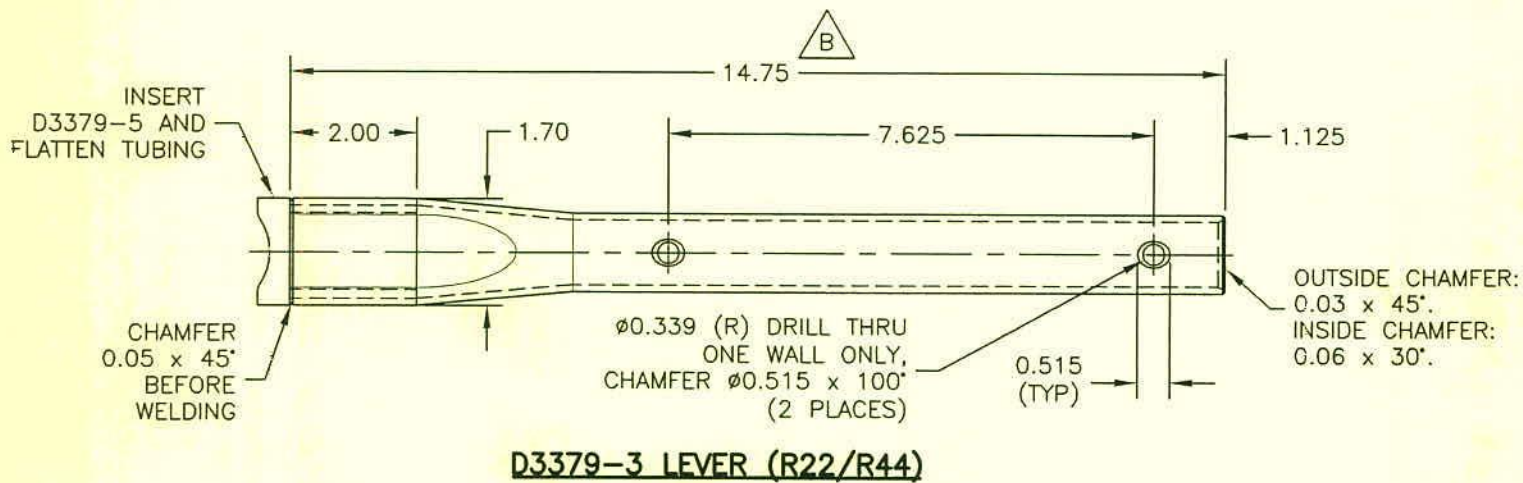
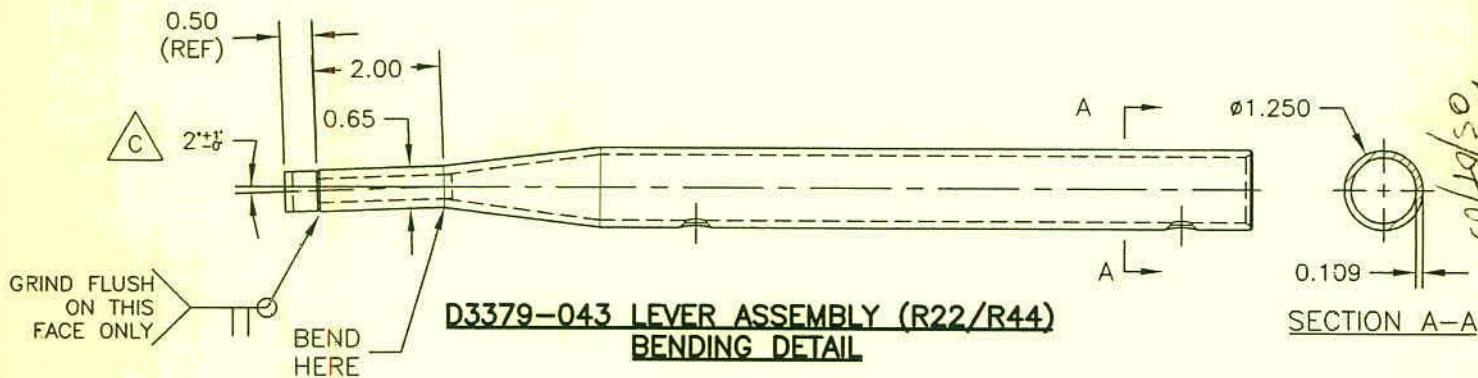
U.S. DEPT. OF AGRICULTURE

19

1904



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05/07/05



NOTES:

- 1) MATERIAL: 1018-1025 ROUND TUBING MILD STEEL SEAMLESS (REF. DART SPEC. M1018TR1.250W.109)
- 2) WELD PER QSI 004
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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NO. 822468B

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DESIGN	DRAWN BY	DART AEROSPACE LTD	REV. C
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	SHEET 3 OF 4
DATE	TITLE	ARM WELDMENT	SCALE
05.05.27			1:3

MEMORANDUM FOR THE RECORD
DATE: 10/10/50

TO: MR. TOLSON

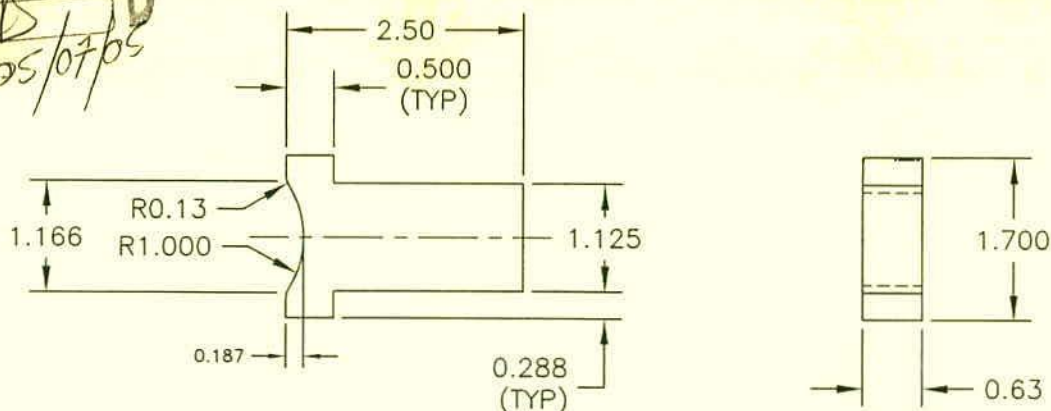
FROM: MR. CLEGG

SUBJECT: [Illegible]

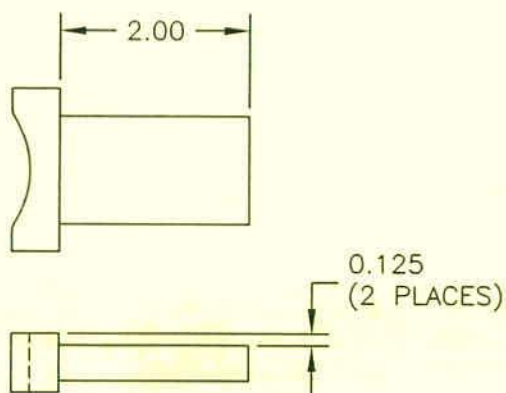


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3379	REV. C SHEET 4 OF 4
DATE 05.05.27	TITLE ARM WELDMENT		SCALE 1:1

RELEASED
[Signature]
05/07/05



D3379-5 LASER CUT PATTERN (R22/R44)



D3379-5 PLATE (R22/R44)

NOTES:

- 1) MATERIAL: 1010-1025 BAR MILD STEEL, 0.625 THICK
(REF. DART SPEC. M1010-B0.625)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 15, 2005
03:37 pm

Work Order No : 0022468
Project Name : D3379-041
Project For : WK512
Work Order Type : Main
Main WO Number :
House Part Number : D3379-041
Description : Arm Weldment
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 02-15-05
Est Finish Date : 03-10-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00